



General purpose jobber length drills

Precision R10, R15 and R18 series jobber length drill bit is designed for general-purpose applications.

C60R18



C29R10



R10 Fractional / R15 Letter / R18 Wire gauge sizes

The perfect choice for use in steel, stainless steel, cast iron, titanium, nickel, copper, aluminum magnesium, synthetic materials and hard materials.

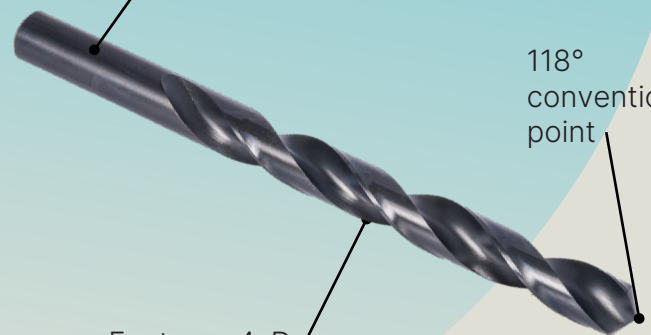
Sets also available

eCode	Style	Pieces per set	Sizes	MID
C15R10SET	R10	15	1/16 - 1/2 × 32nds	5995533
C29R10SET	R10	29	1/16 - 1/2 × 64ths	5995628
C20R18SET	R18	20	N61 - N80	5995552
C60R18SET	R18	60	N1 - N60	5995674
C26R15SET	R15	26	A - Z	5995597
C115COMBSET	R10 R18 R15	115	1/16 - 1/2 × 64ths N1 - N60 A - Z	5995683

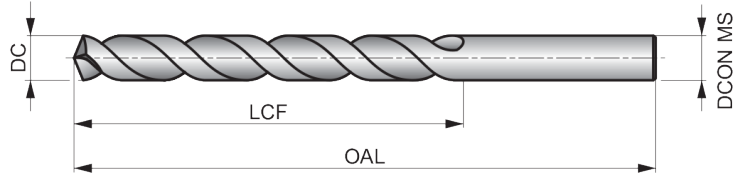
Black Oxide finish
for optimum wear
resistance and
durability

118°
conventional
point

Features 4xD
right-hand
cutter geometry



R10 • R15 • R18 Jobber drills



DC	LCF	OAL	Pack Qty	R10 R15 R18
80	1/8	3/4	12	5999193
79	1/8	3/4	12	5999190
1/64	3/16	3/4	12	5998664
78	3/16	7/8	12	5999189
77	3/16	7/8	12	5999188
76	3/16	7/8	12	5999187
75	1/4	1"	12	5999186
74	1/4	1"	12	5999184
73	5/16	1.1/8	12	5999180
72	5/16	1.1/8	12	5999178
71	3/8	1.1/4	12	5999176
70	3/8	1.1/4	12	5999174
69	1/2	1.3/8	12	5999170
68	1/2	1.3/8	12	5999166
1/32	1/2	1.3/8	12	5998656
67	1/2	1.3/8	12	5999164
66	1/2	1.3/8	12	5999161
65	5/8	1.1/2	12	5999158
64	5/8	1.1/2	12	5999153
63	5/8	1.1/2	12	5999150
62	5/8	1.1/2	12	5999147
61	11/16	1.5/8	12	5999144
60	11/16	1.5/8	12	5999138
59	11/16	1.5/8	12	5999131
58	11/16	1.5/8	12	5999127
57	3/4	1.3/4	12	5999123
56	3/4	1.3/4	12	5999119
3/64	3/4	1.3/4	12	5998725
55	7/8	1.7/8	12	5999251
54	7/8	1.7/8	12	5999246
53	7/8	1.7/8	12	5999243
1/16	7/8	1.7/8	12	5998648
52	7/8	1.7/8	12	5999239
51	1"	2"	12	5999231
50	1"	2"	12	5999199
49	1"	2"	12	5999155
48	1"	2"	12	5999115
5/64	1"	2"	12	5998646
47	1"	2"	12	5998437
46	1.1/8	2.1/8	12	5998432
45	1.1/8	2.1/8	12	5998428
44	1.1/8	2.1/8	12	5998424
43	1.1/4	2.1/4	12	5998418
42	1.1/4	2.1/4	12	5998414
3/32	1.1/4	2.1/4	12	5998720
41	1.3/8	2.3/8	12	5998411
40	1.3/8	2.3/8	12	5998408
39	1.3/8	2.3/8	12	5998400
38	1.7/16	2.1/2	12	5998396
37	1.7/16	2.1/2	12	5998389
36	1.7/16	2.1/2	12	5998385
7/64	1.1/2	2.5/8	12	5998791
35	1.1/2	2.5/8	12	5998381

DC	LCF	OAL	Pack Qty	R10 R15 R18
34	1.1/2	2.5/8	12	5998377
33	1.1/2	2.5/8	12	5998373
32	1.5/8	2.3/4	12	5998370
31	1.5/8	2.3/4	12	5998366
1/8	1.5/8	2.3/4	12	5998672
1/8	1.5/8	2.3/4	12	7652421
30	1.5/8	2.3/4	12	5998363
29	1.3/4	2.7/8	12	5998357
28	1.3/4	2.7/8	12	5998351
9/64	1.3/4	2.7/8	12	5998809
27	1.7/8	3"	12	5998348
26	1.7/8	3"	12	5998345
25	1.7/8	3"	12	5998342
24	2"	3.1/8	12	5998339
23	2"	3.1/8	12	5998336
5/32	2"	3.1/8	12	5998764
5/32	2"	3.1/8	12	7652425
22	2"	3.1/8	12	5998333
21	2.1/8	3.1/4	12	5998330
20	2.1/8	3.1/4	12	5998327
19	2.1/8	3.1/4	12	5998318
18	2.1/8	3.1/4	12	5998315
11/64	2.1/8	3.1/4	12	5998681
17	2.3/16	3.3/8	12	5998312
16	2.3/16	3.3/8	12	5998309
15	2.3/16	3.3/8	12	5998306
14	2.3/16	3.3/8	12	5998302
13	2.5/16	3.1/2	12	5998297
3/16	2.5/16	3.1/2	12	5998718
3/16	2.5/16	3.1/2	12	7652423
12	2.5/16	3.1/2	12	5998293
11	2.5/16	3.1/2	12	5998288
10	2.7/16	3.5/8	12	5998285
9	2.7/16	3.5/8	12	5999195
8	2.7/16	3.5/8	12	5999192
7	2.7/16	3.5/8	12	5999172
7	2.7/16	3.5/8	12	7652433
13/64	2.7/16	3.5/8	12	5998687
6	2.1/2	3.3/4	12	5999134
5	2.1/2	3.3/4	12	5999182
4	2.1/2	3.3/4	12	5998404
3	2.1/2	3.3/4	12	5998360
7/32	2.1/2	3.3/4	12	5998745
7/32	2.1/2	3.3/4	12	7652426
2	2.5/8	3.7/8	12	5998324
1	2.5/8	3.7/8	12	5998450
A	2.5/8	3.7/8	12	5998811
15/64	2.5/8	3.7/8	12	5998693
B	2.3/4	4"	12	5998732
C	2.3/4	4"	12	5998988
D	2.3/4	4"	12	5999093
1/4	2.3/4	4"	12	5998660
1/4	2.3/4	4"	12	7652420

DC	LCF	OAL	Pack Qty	R10 R15 R18
F	2.7/8	4.1/8	12	5999099
F	2.7/8	4.1/8	12	7652430
G	2.7/8	4.1/8	12	5999102
17/64	2.7/8	4.1/8	12	5998699
17/64	2.7/8	4.1/8	12	7652422
H	2.7/8	4.1/8	12	5999105
I	2.7/8	4.1/8	12	5998810
J	2.7/8	4.1/8	12	5998814
K	2.15/16	4.1/4	12	5998819
9/32	2.15/16	4.1/4	12	5998805
9/32	2.15/16	4.1/4	12	7652427
L	2.15/16	4.1/4	12	5998822
M	3.1/16	4.3/8	12	5998825
19/64	3.1/16	4.3/8	12	5998704
N	3.1/16	4.3/8	12	5998828
5/16	3.3/16	4.1/2	6	5998756
O	3.3/16	4.1/2	6	5998831
P	3.5/16	4.5/8	6	5998834
21/64	3.5/16	4.5/8	6	5998708
Q	3.7/16	4.3/4	6	5999304
R	3.7/16	4.3/4	6	5999347
11/32	3.7/16	4.3/4	6	5998678
S	3.1/2	4.7/8	6	5999396
T	3.1/2	4.7/8	6	5999426
23/64	3.1/2	4.7/8	6	5998710
U	3.5/8	5"	6	5999430
3/8	3.5/8	5"	6	5998728
3/8	3.5/8	5"	6	7652424
V	3.5/8	5"	6	5999432
W	3.3/4	5.1/8	6	5999434
25/64	3.3/4	5.1/8	6	5998712
X	3.3/4	5.1/8	6	5999436
Y	3.7/8	5.1/4	6	5999263
13/32	3.7/8	5.1/4	6	5998684
Z	3.7/8	5.1/4	6	5999267
27/64	3.15/16	5.3/8	6	5998714
7/16	4.1/16	5.1/2	6	5998713
29/64	4.3/16	5.5/8	6	5998716
15/32	4.5/16	5.3/4	6	5998690
31/64	4.3/8	5.7/8	6	5998731
1/2	4.1/2	6"	6	5998653
33/64	4.13/16	6.5/8	1	5998735
17/32	4.13/16	6.5/8	1	5998696
35/64	4.13/16	6.5/8	1	5998736
9/16	4.13/16	6.5/8	1	5998800
37/64	4.13/16	6.5/8	1	5998740
19/32	5.3/16	7.1/8	1	5998703
39/64	5.3/16	7.1/8	1	5998744
5/8	5.3/16	7.1/8	1	5998686
41/64	5.3/16	7.1/8	1	5998749
21/32	5.3/16	7.1/8	1	5998706
43/64	5.5/8	7.5/8	1	5998752
11/16	5.5/8	7.5/8	1	5998675