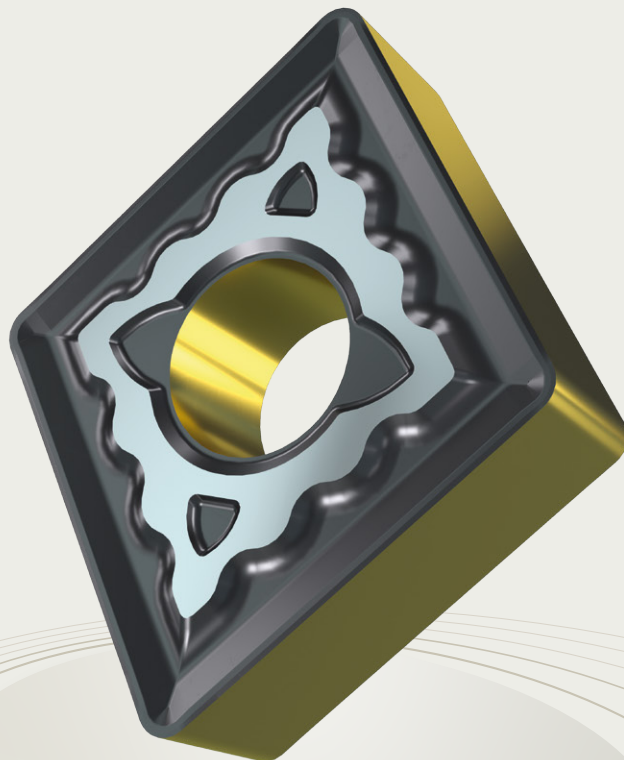


KM chipbreaker

Extend tool life. Cut downtime.

Ensure stable and reliable cast iron turning with a wide T-land and positive rake angle



Features and benefits

Advanced geometry delivers efficient chip breaking and evacuation.



Improved process reliability

reduces machine downtime.

Stable, wide T-Land increases edge stability.



Reliable performance

ensures high quality results in tough conditions.

Slightly positive rake angle reduces cutting forces, heat, and wear.



Extended tool life

improves cost efficiency.

Available in CVD grade T5415 with thicker coating.



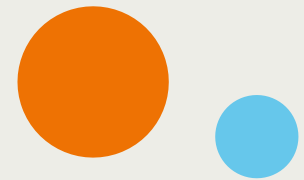
Enhanced durability

boosts productivity.

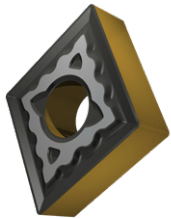
**Certainty
at every turn™**



Related products



CNMG-KM



Productive insert

K materials

Medium to semi-rough cuts

DNMG-KM

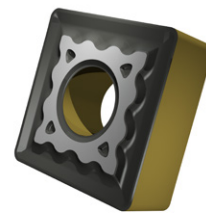


Versatile insert

K materials

Light to semi-rough cuts

SNMG-KM

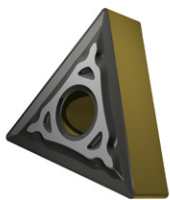


Semi-roughing insert

K materials

Medium to semi-rough cuts

TNMG-KM



Economical insert

K materials

Light to medium cuts

VNMG-KM

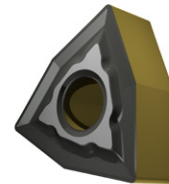


Versatile insert

K materials

Light to medium cuts

WNMG-KM

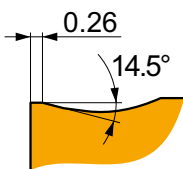


Versatile insert

K materials

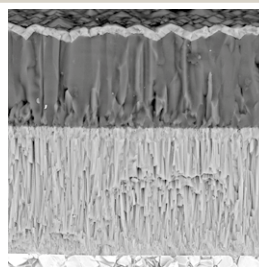
Medium to semi-rough cuts

KM



Designed for medium and semi-rough machining, cast irons, potentially steel and hard materials, continuous and interrupted cuts.

T5415



MT-CVD grade

Thick TiCN and Al₂O₃

Abrasion resistance

Explore the
whole range



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