



# Trailer bits

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**239TBT** - the **BEST** choice when working in the Trailer, Truck and Bus Industry

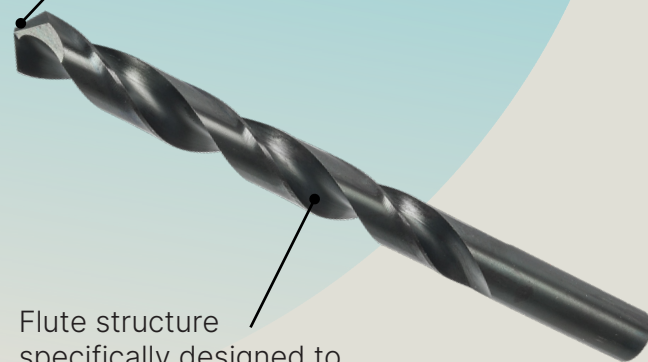
The **9/32** size was created specifically to drill trailer floors.

Using the correct tool for the job can not only save time and money but it can also save a truck load of frustration.

The Precision Twist Drill 239TBT trailer bits are specifically designed to cut through steel, laminated hardwood and aluminum. The point design has been engineered to easily cut through layers of materials while the specialized flute structure will bring all of those chips up and out.

The 239TBT comes in a variety of standard sizes with a steam oxide surface finish for increased wear resistance.

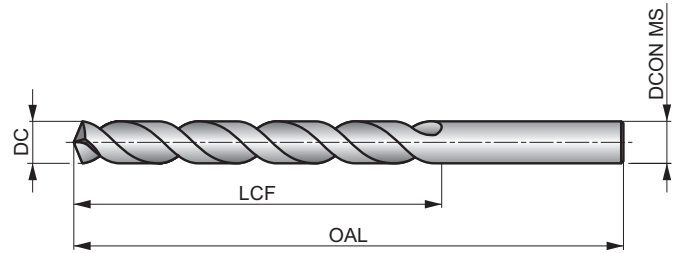
Special engineered point for efficiently cutting through layers of materials



Flute structure specifically designed to eject chips from multiple materials



## 239TBT Trailer bits



| eCode        | DC (inch) | DC (decimal) | LCF (inch) | OAL (inch) | MID     |
|--------------|-----------|--------------|------------|------------|---------|
| 239TBT1/8    | 1/8       | 0.1250       | 1.5/8      | 2.3/4      | 6001083 |
| 239TBT11/64  | 11/64     | 0.1719       | 2.1/8      | 3.1/4      | 6001089 |
| 239TBTN11    | #11       | 0.1910       | 2.5/16     | 3.1/2      | 6001077 |
| 239TBT7/32   | 7/32      | 0.2188       | 2.1/2      | 3.3/4      | 6001100 |
| 239TBT1/4    | 1/4       | 0.2500       | 2.3/4      | 4"         | 6001080 |
| 239TBT F     | F         | 0.2570       | 2.7/8      | 4.1/8      | 6001071 |
| 239TBT17/64  | 17/64     | 0.2656       | 2.7/8      | 4.1/8      | 6001092 |
| 239TBT9/32   | 9/32      | 0.2813       | 2.15/16    | 4.1/4      | 6001103 |
| 239TBT9/32-T | 9/32      | 0.2813       | 2.15/16    | 4.1/4      | 7652366 |
| 239TBT5/16   | 5/16      | 0.3125       | 3.3/16     | 4.1/2      | 6001094 |

## Drill diameter to rivet size cross reference

| Rivet Diameter (inch) | Hole Diameter Limits |         | eCode      | Probable Hole Size | MID     |
|-----------------------|----------------------|---------|------------|--------------------|---------|
|                       | Min                  | Max     |            |                    |         |
| 1/8                   | 0.1250"              | 0.1350" | 239TBT1/8  | 0.1290"            | 6001083 |
| 3/16                  | 0.1870"              | 0.2020" | 239TBTN11  | 0.1958"            | 6001077 |
| 7/32                  | 0.2180"              | 0.2330" | 239TBT7/32 | 0.2234"            | 6001100 |
| 1/4                   | 0.2500"              | 0.2650" | 239TBT1/4  | 0.2559"            | 6001080 |
|                       |                      |         | 239TBT F   | 0.2629"            | 6001071 |
| 9/32                  | 0.2810"              | 0.2960" | 239TBT9/32 | 0.2872"            | 6001103 |
| 5/16                  | 0.3120"              | 0.3270" | 239TBT5/16 | 0.3184"            | 6001094 |

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at every turn™**