








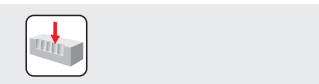
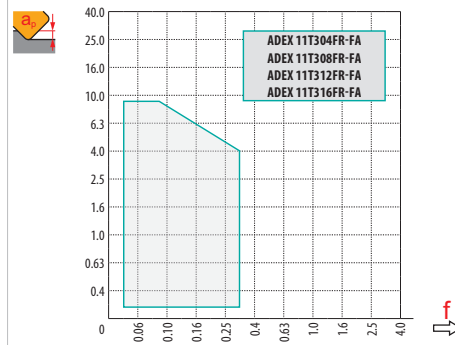
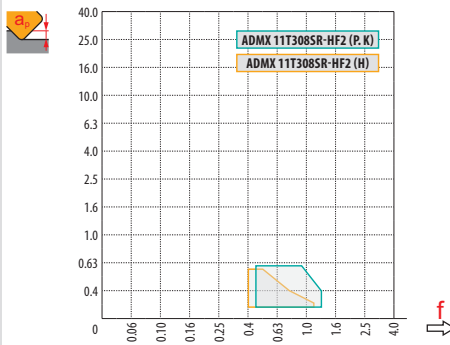
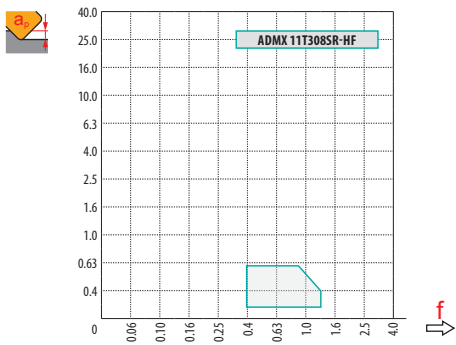
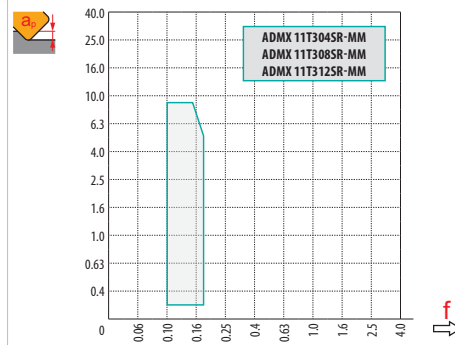
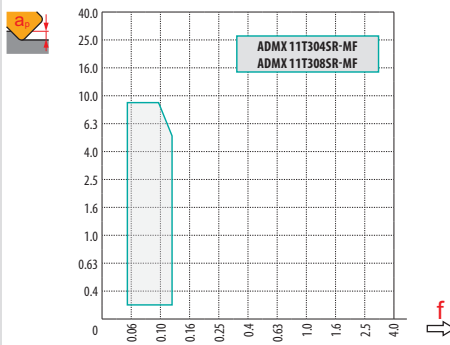
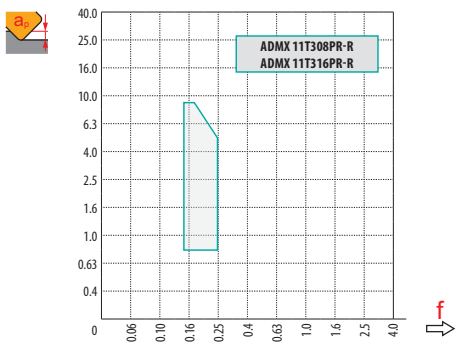
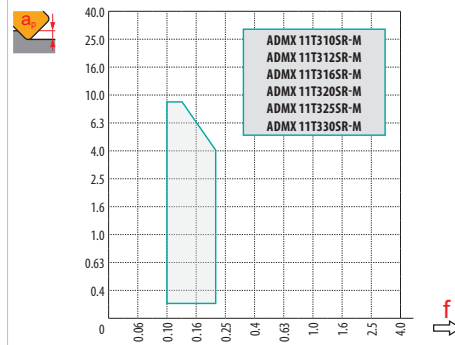
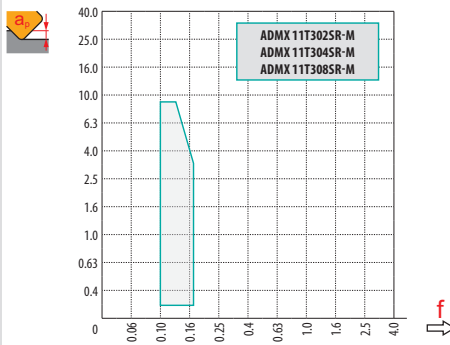
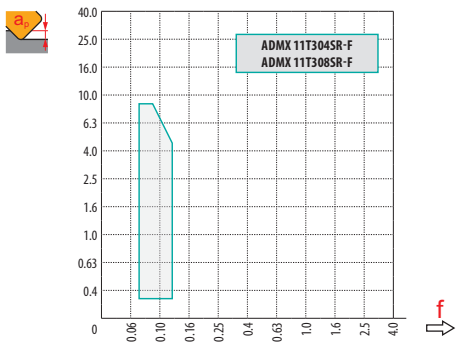




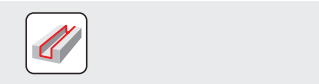
$a_e$ DC	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00
	2.20	1.60	1.35	1.20	1.10	0.95	0.85	0.75	0.85	0.95	1.00	1.00	1.00	1.00
	0.64	0.64	0.64	0.64	0.64	0.65	0.65	0.67	0.68	0.71	0.72	0.74	0.79	1.00

	ADMX 11-F		ADMX 11-M								ADMX 11-R		ADMX 11-MF		
	0.4	0.8	0.2	0.4	0.8	1.0	1.2	1.6	2.0	2.5	3.0	0.8	1.6	0.4	0.8
	1.89	1.48	2.09	1.89	1.48	1.27	1.08	0.68	1.61	1.13	0.66	1.48	0.68	1.89	1.48

	ADMX 11-MM				ADEX 11-HF	ADEX 11-HF2	ADEX 11-FA			
	0.4	0.8	1.2	1.6	0.8	0.8	0.4	0.8	1.2	1.6
	1.89	1.48	1.08	0.61	0.17	0.17	1.77	1.39	1.0	0.62



max.  
4.5



	1.0	5.0	9.0
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	0.20	0.13	0.10
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DC	RPMX	APMX/l
16	13.5°	9.0/40
18	10.0°	9.0/53
20	9.0°	9.0/59
25	6.0°	9.0/87
32	5.3°	9.0/99
40	3.8°	6.5/100
50	2.8°	4.7/100
63	1.8°	3.0/100
80	1.6°	2.6/100

HFC			
DC	RPMX *	RPMX **	APMX/l
16	4.1°	5.7°	0.6/8
18	2.8°	4.5°	0.6/12
20	2.3°	4.3°	0.6/15
25	1.3°	6.7°	0.6/26
32	0.7°	4.3°	0.6/49
40	0.3°	2.9°	0.6/100
50	0.1°	2.1°	0.6/100
63	-	-	-
80	-	-	-

\* HFC milling

\*\* Conventional milling



DC	D <sub>MIN</sub>	D <sub>MAX</sub>	S <sub>MAX</sub> D <sub>MIN</sub>	S <sub>MAX</sub> D <sub>MAX</sub>
16	27.0	32.0	8.3	9.0
18	32.0	36.0	7.5	9.0
20	35.0	40.0	7.5	9.0
25	45.0	50.0	6.5	7.5
32	59.0	64.0	4.0	4.5
40	75.0	80.0	1.5	2.0
50	-	-	-	-



HFC				
DC	D <sub>MIN</sub>	D <sub>MAX</sub>	S <sub>MAX</sub> D <sub>MIN</sub>	S <sub>MAX</sub> D <sub>MAX</sub>
16	21.0	32.0	0.6	0.6
18	29.0	36.0	0.6	0.6
20	29.0	40.0	0.6	0.6
25	39.0	50.0	0.6	0.6
32	53.0	64.0	0.6	0.6
40	68.5	80.0	0.6	0.6
50	88.5	100.0	0.6	0.6

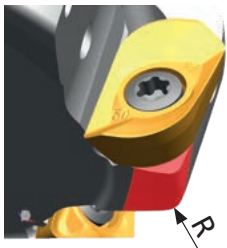


1.7

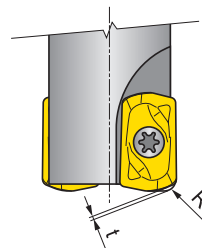


DC	μm	3	5	10	15	20	30	40	50	60	80	100
16		0.438	0.566	0.800	0.980	1.131	1.386	1.600	1.789	1.960	2.263	2.530
18		0.465	0.600	0.849	1.039	1.200	1.470	1.697	1.897	2.078	2.400	2.683
20		0.490	0.632	0.894	1.095	1.265	1.549	1.789	2.000	2.191	2.530	2.828
20		0.490	0.632	0.894	1.095	1.265	1.549	1.789	2.000	2.191	2.530	2.828
25		0.548	0.707	1.000	1.225	1.414	1.732	2.000	2.236	2.449	2.828	3.162
32		0.620	0.800	1.131	1.386	1.600	1.960	2.263	2.530	2.771	3.200	3.578
40		0.693	0.894	1.265	1.549	1.789	2.191	2.530	2.828	3.098	3.578	4.000
50		0.775	1.000	1.414	1.732	2.000	2.449	2.828	3.162	3.464	4.000	4.472
63		0.869	1.122	1.587	1.944	2.245	2.750	3.175	3.550	3.888	4.490	5.020
80		0.980	1.265	1.789	2.191	2.530	3.098	3.578	4.000	4.382	5.060	5.657

RE	μm	3	5	10	15	20	30	40	50	60	80	100
1.0		0.155	0.200	0.283	0.346	0.400	0.490	0.566	0.632	0.693	0.800	0.894
1.2		0.170	0.219	0.310	0.379	0.438	0.537	0.620	0.693	0.759	0.876	0.980
1.6		0.196	0.253	0.358	0.438	0.506	0.620	0.716	0.800	0.876	1.012	1.131
2.0		0.219	0.283	0.400	0.490	0.566	0.693	0.800	0.894	0.980	1.131	1.265
2.5		0.245	0.316	0.447	0.548	0.632	0.775	0.894	1.000	1.095	1.265	1.414
3.0		0.268	0.346	0.490	0.600	0.693	0.849	0.980	1.095	1.200	1.386	1.549



ADMX/ADEX 11	R
ADMX 11T320SR-M	1.0
ADMX 11T325SR-M	1.8
ADMX 11T330SR-M	1.8
ADEX 11T308SR-HF	1.4
ADEX 11T308SR-HF2	1.4



ADEX 11	R	t
ADEX 11T308SR-HF	1.42	0.35
ADEX 11T308SR-HF2	1.34	0.38