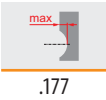
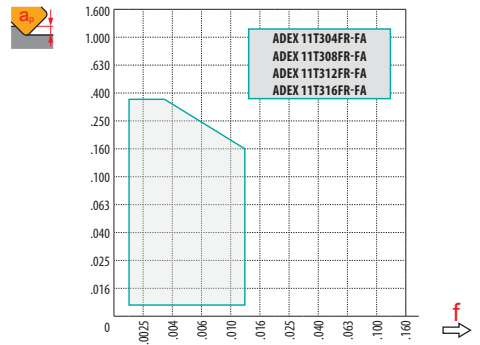
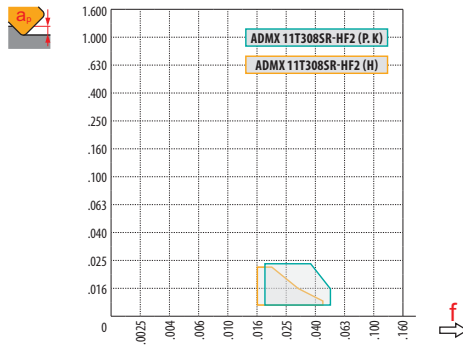
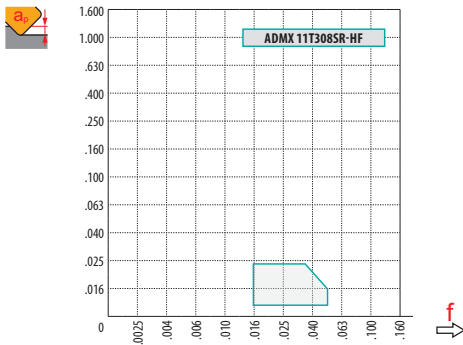
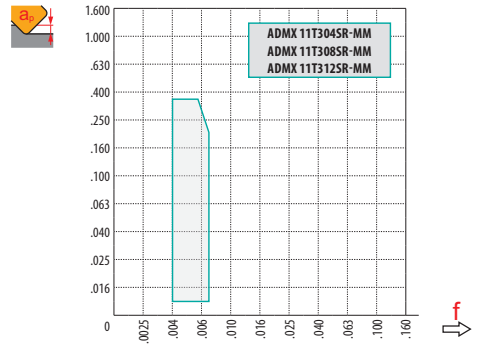
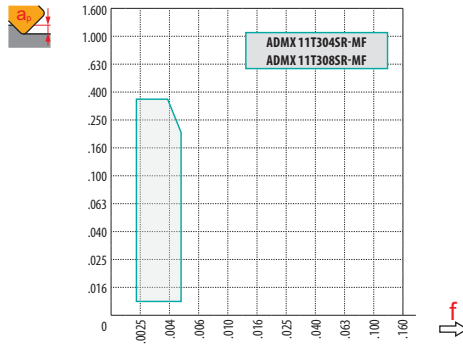
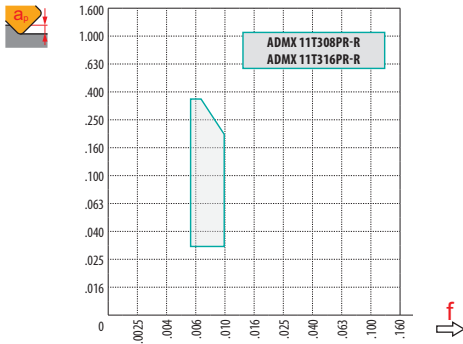
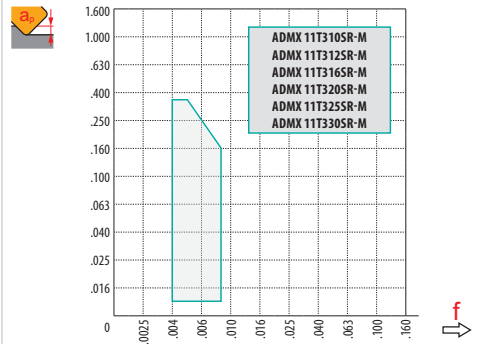
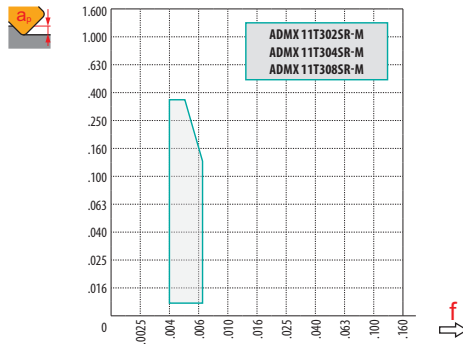
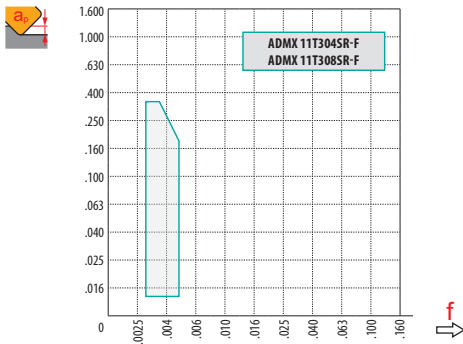




a_e DC	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00
	2.20	1.60	1.35	1.20	1.10	.95	.85	.75	.85	.95	1.00	1.00	1.00	1.00
	.64	.64	.64	.64	.64	.65	.65	.67	.68	.71	.72	.74	.79	1.00

	ADMX 11-F		ADMX 11-M									ADMX 11-R		ADMX 11-MF	
	.4	.8	.2	.4	.8	1.0	1.2	1.6	2.0	2.5	3.0	.8	1.6	.4	.8
	.074	.058	.082	.074	.058	.050	.043	.027	.063	.044	.026	.058	.027	.074	.058

	ADMX 11-MM				ADEX 11-HF	ADEX 11-HF2	ADEX 11-FA			
	.4	.8	1.2	1.6	.8	.8	.4	.8	1.2	1.6
	.074	.058	.043	.024	.007	.007	.070	.055	.039	.024



	.039	.197	.354
	.008	.005	.004

DC	RPMX	APMX/I
.625	13.5°	.354/1.575
.750	9.0°	.354/2.323
1.000	6.0°	.354/3.425
1.250	5.3°	.354/3.898
1.500	3.8°	.256/4.000
2.000	2.8°	.185/4.000
2.500	1.8°	.118/4.000
3.000	1.6°	.102/4.000

HFC			
DC	RPMX*	RPMX**	APMX/I
.625	4.1°	5.7°	.024/315
.750	2.8°	4.3°	.024/591
1.000	2.3°	6.7°	.024/1.024
1.250	1.3°	4.3°	.024/1.929
1.500	.7°	2.9°	.024/4.000
2.000	.3°	2.1°	.024/4.000
2.500	.1°	—	—
3.000	—	—	—

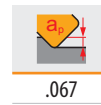
* HFC milling
** Conventional milling



DC	DMIN	DMAX	SMAX DMIN	SMAX DMAX
.625	1.063	1.260	.327	.354
.750	1.378	1.575	.295	.354
1.000	1.772	1.969	.256	.295
1.250	2.323	2.520	.157	.177
1.500	2.953	3.150	.059	.079
2.000	-	-	-	-

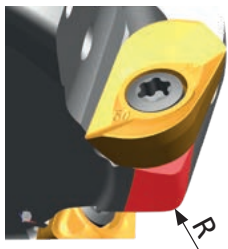


HFC				
DC	DMIN	DMAX	SMAX DMIN	SMAX DMAX
.625	.827	1.260	.024	.024
.750	1.142	1.575	.024	.024
1.000	1.535	1.969	.024	.024
1.250	2.087	2.520	.024	.024
1.500	2.697	3.150	.024	.024
2.000	3.484	3.937	.024	.024

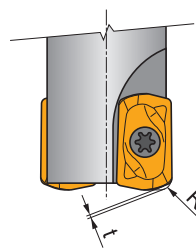


DC	μm	3	5	10	15	20	30	40	50	60	80	100
.630		.017	.022	.031	.039	.045	.055	.063	.070	.077	.089	.100
.709		.018	.024	.033	.041	.047	.058	.067	.075	.082	.094	.106
.787		.019	.025	.035	.043	.050	.061	.070	.079	.086	.100	.111
.787		.019	.025	.035	.043	.050	.061	.070	.079	.086	.100	.111
.984		.022	.028	.039	.048	.056	.068	.079	.088	.096	.111	.124
1.260		.024	.031	.045	.055	.063	.077	.089	.100	.109	.126	.141
1.575		.027	.035	.050	.061	.070	.086	.100	.111	.122	.141	.157
1.969		.031	.039	.056	.068	.079	.096	.111	.124	.136	.157	.176
2.480		.034	.044	.062	.077	.088	.108	.125	.140	.153	.177	.198
3.150		.039	.050	.070	.086	.100	.122	.141	.157	.173	.199	.223

RE	μm	3	5	10	15	20	30	40	50	60	80	100
.039		.006	.008	.011	.014	.016	.019	.022	.025	.027	.031	.035
.047		.007	.009	.012	.015	.017	.021	.024	.027	.030	.034	.039
.063		.008	.010	.014	.017	.020	.024	.028	.031	.034	.040	.045
.079		.009	.011	.016	.019	.022	.027	.031	.035	.039	.045	.050
.098		.010	.012	.018	.022	.025	.031	.035	.039	.043	.050	.056
.118		.011	.014	.019	.024	.027	.033	.039	.043	.047	.055	.061



ADMX/ADEX 11	R
ADMX 11T320SR-M	.039
ADMX 11T325SR-M	.071
ADMX 11T330SR-M	.071
ADEX 11T308SR-HF	.055
ADEX 11T308SR-HF2	.055



ADEX 11	R	t
ADEX 11T308SR-HF	.056	.014
ADEX 11T308SR-HF2	.053	.015